

# Sintered SmCo Magnets' Specifications



**ADVANCED MAGNETS**

For Greener & Smarter Future

**Chengdu Heaven and Great Technology Co.,Ltd**

📍 146 Hongqi Road, Pidu District, Chengdu, China

☎ +86 028 69914836

✉ mago@cdhgtech.com

🌐 [www.advancedmagnets.com](http://www.advancedmagnets.com)

**Table I Sintered SmCo Magnets' Grades and Their Magnetic Properties**

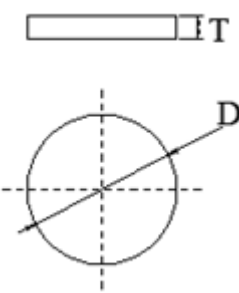
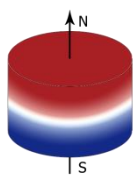
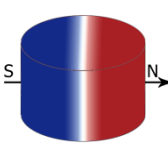
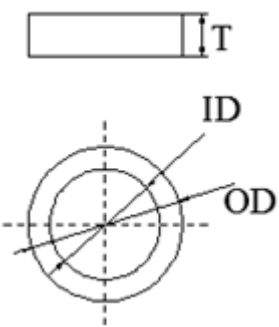
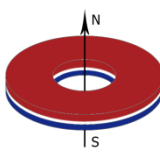
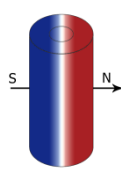
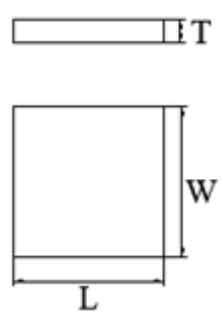
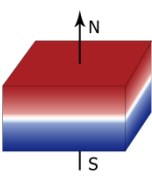
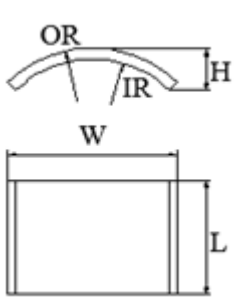
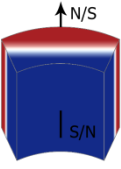
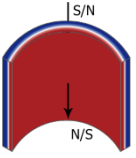
Grade	$B_r$		$H_{cb}$		$H_{cj}$		$(BH)_{max}$		$T_w$
	kGs	T	kOe	kA/m	kOe	kA/m	MGOe	$\text{kJ/m}^3$	$^{\circ}\text{C}$
XGS32H	11.0-11.5	1.10-1.15	$\geq 10.2$	$\geq 812$	$\geq 25$	$\geq 1990$	30-32	239-255	$\leq 350$
XGS30H	10.7-11.2	1.07-1.12	$\geq 9.9$	$\geq 788$			28-30	223-239	
XGS28H	10.4-10.9	1.04-1.09	$\geq 9.6$	$\geq 764$			26-28	207-223	
XGS26H	10.0-10.5	1.00-1.05	$\geq 9.2$	$\geq 732$			24-26	191-207	
XGS24H	9.7-10.2	0.97-1.02	$\geq 8.9$	$\geq 708$			22-24	175-191	
XGS22H	9.3-9.8	0.93-0.98	$\geq 8.5$	$\geq 676$			20-22	159-175	
XGS20H	9.0-9.5	0.90-0.95	$\geq 8.2$	$\geq 653$			18-20	143-159	
XGS32	11.0-11.5	1.10-1.15	$\geq 10.0$	$\geq 796$	$\geq 18$	$\geq 1433$	30-32	239-255	$\leq 300$
XGS30	10.7-11.2	1.07-1.12	$\geq 9.7$	$\geq 772$			28-30	223-239	
XGS28	10.4-10.9	1.04-1.09	$\geq 9.4$	$\geq 748$			26-28	207-223	
XGS26	10.0-10.5	1.00-1.05	$\geq 9.0$	$\geq 716$			24-26	191-207	
XGS24	9.7-10.2	0.97-1.02	$\geq 8.7$	$\geq 692$			22-24	175-191	
XGS22	9.3-9.8	0.93-0.98	$\geq 8.3$	$\geq 660$			20-22	159-175	
XGS20	9.0-9.5	0.90-0.95	$\geq 8.0$	$\geq 637$			18-20	143-159	
XGS32M	11.0-11.5	1.10-1.15	$\geq 9.0$	$\geq 716$	$\geq 12$	$\geq 955$	30-32	239-255	$\leq 300$
XGS30M	10.7-11.2	1.07-1.12	$\geq 8.7$	$\geq 692$			28-30	223-239	
XGS28M	10.4-10.9	1.04-1.09	$\geq 8.5$	$\geq 676$			26-28	207-223	
XGS26M	10.0-10.5	1.00-1.05	$\geq 8.5$	$\geq 676$			24-26	191-207	
XGS24M	9.7-10.2	0.97-1.02	$\geq 8.5$	$\geq 676$			22-24	175-191	
XGS22M	9.3-9.8	0.93-0.98	$\geq 8.2$	$\geq 653$			20-22	159-175	
XGS20M	9.0-9.5	0.90-0.95	$\geq 8.0$	$\geq 637$			18-20	143-159	
XGS32L	11.0-11.5	1.10-1.15	$\geq 6.8$	$\geq 541$	$\geq 8$	$\geq 636$	30-32	239-255	$\leq 250$
XGS30L	10.7-11.2	1.07-1.12	$\geq 6.8$	$\geq 541$			28-30	223-239	
XGS28L	10.4-10.9	1.04-1.09	$\geq 6.6$	$\geq 525$			26-28	207-223	
XGS26L	10.0-10.5	1.00-1.05	$\geq 6.6$	$\geq 525$			24-26	191-207	
XGS24L	9.7-10.2	0.97-1.02	$\geq 6.5$	$\geq 517$			22-24	175-191	
XGS22L	9.3-9.8	0.93-0.98	$\geq 6.5$	$\geq 517$			20-22	159-175	
XGS20L	9.0-9.5	0.90-0.95	$\geq 6.5$	$\geq 517$			18-20	143-159	

Grade	$B_r$		$H_{cb}$		$H_{cj}$		$(BH)_{max}$		$T_w$
	kGs	T	kOe	kA/m	kOe	kA/m	MGOe	$kJ/m^3$	$^{\circ}C$
XGS24LT	9.7-10.2	0.97-1.02	$\geq 8.7$	$\geq 692$	$\geq 18$	$\geq 1433$	22-24	175-191	$\leq 300$
XGS22LT	9.3-9.8	0.93-0.98	$\geq 8.3$	$\geq 660$			20-22	159-175	
XGS20LT	9.0-9.5	0.90-0.95	$\geq 8.0$	$\geq 637$			18-20	143-159	
XGS18LT	8.5-9.0	0.85-0.90	$\geq 7.5$	$\geq 597$			16-18	127-143	
XGS16LT	8.0-8.5	0.80-0.85	$\geq 7.0$	$\geq 557$			14-16	111-127	
XGS14LT	7.5-8.0	0.75-0.80	$\geq 6.5$	$\geq 517$			12-14	95-111	
XG24H	9.7-10.2	0.97-1.02	$\geq 9.2$	$\geq 730$	$\geq 23$	$\geq 1830$	22-24	175-191	$\leq 250$
XG22H	9.3-9.8	0.93-0.98	$\geq 8.8$	$\geq 700$			20-22	159-175	
XG20H	9.0-9.5	0.90-0.95	$\geq 8.5$	$\geq 676$			18-20	143-159	
XG18H	8.5-9.0	0.85-0.90	$\geq 8.2$	$\geq 653$			16-18	127-143	
XG16H	8.0-8.5	0.80-0.85	$\geq 7.8$	$\geq 620$			14-16	111-127	
XG24	9.7-10.2	0.97-1.02	$\geq 9.2$	$\geq 730$	$\geq 15$	$\geq 1194$	22-24	175-191	$\leq 250$
XG22	9.3-9.8	0.93-0.98	$\geq 8.8$	$\geq 700$			20-22	159-175	
XG20	9.0-9.5	0.90-0.95	$\geq 8.5$	$\geq 676$			18-20	143-159	
XG18	8.5-9.0	0.85-0.90	$\geq 8.2$	$\geq 653$			16-18	127-143	
XG16	8.0-8.5	0.80-0.85	$\geq 7.8$	$\geq 620$			14-16	111-127	

Note:

- \* The data in the above table were samples' results tested at the temperature of 20  $^{\circ}C$ .
- \* The prefixes XGS and XG are for  $Sm_2Co_{17}$  and  $SmCo_5$  magnets, respectively.
- \* The typical temperature coefficients of  $B_r$  and  $H_{cj}$  are  $\alpha(B_r)$ : -0.03~-0.05 %/ $^{\circ}C$  and  $\beta(H_{cj})$ : -0.20~-0.30 %/ $^{\circ}C$ , respectively.
- \* The suffix LT means low/near-zero temperature coefficient of Br ( $\alpha(B_r)$ : +0.01 ~ -0.03 %/ $^{\circ}C$ ).
- \* The above data are only for reference, magnets can be tailored according to customers' personalized requirements.

**Table II Sintered SmCo Magnets' Shapes, Magnetization Direction and Size Range**

Shape	Graphic Description	Magnetization Direction		Size Range
Disc/Cylinder			Axially Magnetized	D: 1-100 mm T: 0.5-100 mm
			Diametrically Magnetized	D: 1-100 mm T: 0.5-100 mm
Ring			Axially Magnetized	OD: 1.5-100 mm ID: 0.5-90 mm T: 0.5-60 mm
			Diametrically Magnetized	OD: 1.5-100 mm ID: 0.5-90 mm T: 0.5-60 mm
Block/ Rectangular			Thickness Magnetized	L: 1-160 mm W: 0.5-100 mm T: 0.5-100 mm
Arc/Segment			Diametrically Magnetized	OD-ID ≥ 1 mm L: 1-120 mm W: 3-100 mm H: 1-60 mm
			Radially Magnetized	OD-ID ≥ 1 mm L: 1-50 mm W: 3-30 mm H: 1-10 mm

Note:

\* Other shapes of sintered SmCo magnets can also be tailored according to customers' specific requirements.

**Table III Some Physical Properties of Sintered SmCo Magnets**

Parameter	Unit	Value
Density ( $\rho$ )	$\text{g/cm}^3$	8.2-8.4
Curie Temperature ( $T_c$ )	$^{\circ}\text{C}$	700-850
Recoil Permeability ( $\mu_{\text{rec}}$ )	-	1.05-1.10
Vickers Hardness (HV)	MPa	400-600
Bending Strength ( $\sigma_{\text{bb}}$ )	MPa	150-180
Compressive Strength ( $\sigma_{\text{bc}}$ )	MPa	800-1000
Tensile Strength ( $\sigma_{\text{b}}$ )	MPa	35-40
Resistivity ( $\rho$ )	$\mu\Omega\cdot\text{m}$	0.5-0.9
Thermal Expansivity // Magnetization ( $\alpha_{//}$ )	$10^{-6}/^{\circ}\text{C}$	5-9
Thermal Expansivity $\perp$ Magnetization ( $\alpha_{\perp}$ )	$10^{-6}/^{\circ}\text{C}$	10-13

Note:

\* The above data are only for reference, specific magnets maybe have different values.